AMERICAN BEDDING
MANUFACTURERS, Inc.
americanbeddingmfg.com

Model 4500 Series

Metal Bunk Bed



*shown with optional railing and ladder

	Sleep Surface	Overall Dimensions	Weight
45-300:	30" W 75"/80" L 66" H	30" W 79"/84" L 66" H	126 lbs
45-360:	36" W 75"/80" L 65" H	36" W 79"/84" L 66" H	138 lbs
45-380:	38" W 75"/80" L 65" H	38" W 79"/84" L 66" H	145 lbs

Finish/Paint

- Top quality powder coating
- All surfaces cleaned and degreased for optimum paint adhesion
- Paint hardened by baking at 325 degrees Fahrenheit for 20 minutes



Bunks bolt together



Easily converted into 2 single bed units

Spring Base Construction

- Side rails are 2" x 1.5" x 5/32 rail steel with a 2" flange
- End angles are 2" x 1.5" x 5/32 rail steel angle with a 1.5" flange
- **Spring base converts from 75" length to XL 80" length**
- All corners fitted with shoulder rivets to fit double hook locks
- Contains 15 stands of "Z" hook springs
- Springs connected by 4 rows of carbon wire
- **Sleep surface rated for intense use up to 350 lbs**
- Optional safety bolt ensures spring bases won't dislodge

Bed Construction

- Will not fracture under a bend test
- Free from rust, scale, pits, scratches, and buckles
- **Demountable design**
- Strong tubular steel used in posts and cross members
- 2 posts and 3 cross members for added support
- **Headboard and footboard bolt together for added safety**
- Double hook locks
- No exposed raw metal edges
- Multi-welded for durability and long-lasting service

Contact us: 1.800.203.2507 sales@americanbeddingmfg.com