AMERICAN BEDDING MANUFACTURERS, Inc.

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Model 4500 Series

Flat Panel Metal Bunk Bed

	Sleep Surface	Overall Dimensions	Weight
360-FP:	36" W 75"/80" L 68" H	36" W 78"/84" L 68" H	219 lbs
380-FP:	38" W 75"/80" L 68" H	38" W 78"/84" L 68" H	232 lbs



*shown with optional railing and ladder



Bunks bolt together



Bed configuration with partitions

Finish/Paint

- High quality powder coating
- All surfaces cleaned and phosphatized for optimum paint adhesion
- Paint hardened by baking at 325 degrees Fahrenheit for 20 minutes

Sleep Surface Construction

- Side rails are 2" x 1.5" x 5/32 rail steel with a 2" flange
- End angles are 2" x 1.5" x 5/32 rail steel angle with a 1.5" flange
- **Sleep surface converts from 75" length to XL 80" length**
- All corners fitted with shoulder rivets to fit double hook locks
- 16 gauge cold rolled sheet metal
- Heavy-duty weld securing flat panel to side rails
- **Sleep surface rated for intense use up to 400 lbs**
- Side support system to keep the mattress from sliding

Bed Construction

- Will not fracture under a bend test
- Free from rust, scale, pits, scratches, and buckles
- **Demountable design**
- Posts constructed of 1.5" square weld seam tubing
- Panels constructed of rolled sheet metal with reinforced inserts
- Capped posts and 1" square cross tube
- 10" floor clearance
- **Headboard and footboard bolt together for added safety**
- Double hook locks
- No exposed raw metal edges
- Multi-welded for durability and long-lasting service



Side support system

Easily converted into 2 single bed units



Contact us: 1.800.203.2507 sales@americanbeddingmfg.com